

# Bulletin: CLIB0007

Date: March 14, 2011

Bulletin Type: Service

Topic: Cat Engine with VCT+ Clutch Discs



**IMPORTANT Note for 3406, C-15, C-16 Engines built Before February 2004**

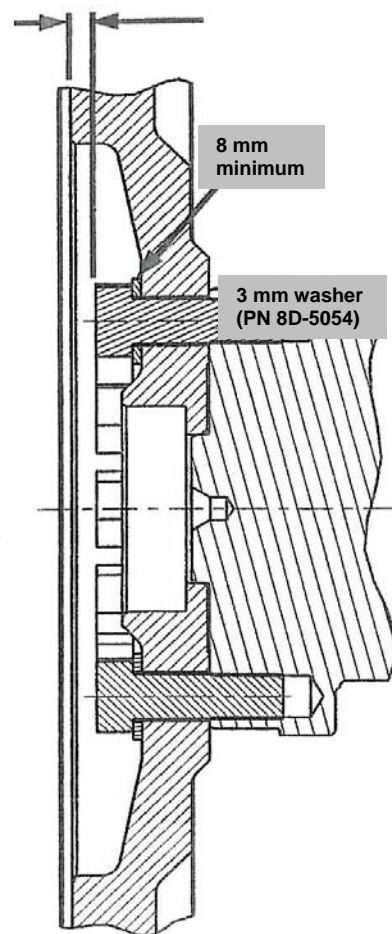
**Before Installing the VCTplus Clutch, complete the following inspection:**

- Measure the distance from the flywheel friction face to the top of the flywheel bolt as shown at right
- If the measurement is greater than 8mm, the flywheel may be used.
- If the measurement is less than 8mm, replace existing washers with 3mm washers 8D-5054 and re-measure.
- If the measurement is still less than 8 mm, install flywheel and hardware listed below.

Item	Part Number	Qty
Reman Flywheel	10R-2356**	1
Flywheel Bolt	5B-0841	12
Washer (5 mm)	4D-3704	12

\*\*Not for use with Brakesaver Applications.

Please contact your local Caterpillar Dealer for hardware and fitting instructions.



This note applies to the following clutch part numbers:

108009-32Y	108925-34	108926-34Y	108937-32	109701-19	109701-34	109705-34Y	209701-24	208937-32	208925-19
108009-42Y	108925-35	108926-35Y	108937-42	109701-20	109701-35	109705-35Y	209701-29	209925-20	208925-29
108925-20	108926-20Y	108926-36	109700-24	109701-24	109705-20Y	209701-24	209701-30	208925-24	109700-20MO
108925-24	108926-24Y	108935-24	109700-25	109701-25	109705-24Y	209701-20	209701-32	208925-30	
108925-25	108926-25Y	108935-26	109700-34	109701-29	109705-25Y	209701-34	209701-42	208925-34	
108925-30	108926-30Y	108935-34	109700-36	109701-30	109705-30Y	209701-35	208937-42	208925-35	