**Bulletin: CLIB0007**

**Date:** March 14, 2011  
**Bulletin Type:** Service  
**Topic:** Cat Engine with VCT+ Clutch Discs

**IMPORTANT Note for 3406, C-15, C-16 Engines built Before February 2004**

Before Installing the VCTplus Clutch, complete the following inspection:

- Measure the distance from the flywheel friction face to the top of the flywheel bolt as shown at right.  
- If the measurement is greater than 8mm, the flywheel may be used.  
- If the measurement is less than 8mm, replace existing washers with 3mm washers 8D-5054 and re-measure.  
- If the measurement is still less than 8mm, install flywheel and hardware listed below.

<table>
<thead>
<tr>
<th>Item</th>
<th>Part Number</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reman Flywheel</td>
<td>10R-2356**</td>
<td>1</td>
</tr>
<tr>
<td>Flywheel Bolt</td>
<td>5B-0841</td>
<td>12</td>
</tr>
<tr>
<td>Washer (5 mm)</td>
<td>4D-3704</td>
<td>12</td>
</tr>
</tbody>
</table>

**Not for use with Brakesaver Applications.**

Please contact your local Caterpillar Dealer for hardware and fitting instructions.

This note applies to the following clutch part numbers: