



MID AMERICA CLUTCH SERVICE BULLETIN 7-22-2014

ISSUE : High torque clutches slipping after recent install. Flywheel and friction material has not seated.

FIX: Burnish in the friction material.

PROCEDURE:

1. Set parking brake
2. Shift vehicle into third gear
3. Rev the engine to about 1000 RPM's
4. Ease off clutch pedal and slip clutch for about 3 to 5 seconds while maintaining around 1000 RPM's
5. Depress clutch pedal and let engine return to idle
6. Let clutch cool around three minutes
7. Repeat steps 3 through 6
8. Shut off engine and let cool for about 20 minutes
9. Test drive the truck with a load, problem should be resolved. If not repeat process no more than two to three times. Test Drive again.

OTHER HELPFUL TIPS:

1. Make sure flywheel is not turned with a "glass smooth finish". Your flywheel should have a rough finish.
2. Clean intermediate plate and flywheel with brake cleaner and let dry completely removing any excess oil or dirt from surfaces in contact with the friction material.